

## Sublimation Pressing Times and Temperatures



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SKU	Substrate	Blank	General Instructions			3D Vacuum Press/Oven		
			Temp	Time	Pressing Notes	Temp	Time	Pressing Notes
DS-AC002	Aluminium	Square Cosmetic Mirror	180°C	60	Flat Press - face up, firm pressure	Please note all pressing instructions provided are intended as a starting point only. Testing with your own equipment is necessary to obtaining the best results.		
DS-AC003	Aluminium	Phone Selfie Ring Holder	180°C	60	Flat Press - face up, firm pressure			
DS-AC004	Aluminium	Mirror Locket Keyring	180°C	60	Flat Press - face up, firm pressure			
DS-AC005	Aluminium	Hair Clip Teddy Bear - Heart	180°C	60	Flat Press - face up, firm pressure			
DS-AC006	Aluminium	Hair Clip Teddy Bear - Round	180°C	60	Flat Press - face up, firm pressure			
DS-BD003	Aluminium	Aluminium Photo Panel 15*20cm - Gloss White	180°C	60	Flat Press - face up, firm pressure			
DS-BD004	Aluminium	Aluminium Photo Panel 20*30cm - Gloss White	180°C	60	Flat Press - face up, firm pressure			
DS-BD005	Aluminium	Aluminium Photo Panel 25*25cm - Gloss White	180°C	60	Flat Press - face up, firm pressure			
DS-BD007	Aluminium	Aluminium Photo Panel 1.1mm High Gloss White 20x30cm	180°C	60	Flat Press - face up, firm pressure			
DS-BD008	Aluminium	Aluminium Photo Panel 1.1mm High Gloss White 30x40cm	180°C	60	Flat Press - face up, firm pressure			
DS-BO-01	Aluminium	Bottle Opener Fridge Magnet Rectangle	180°C	60	Flat Press - face up, firm pressure			
DS-BO-02	Aluminium	Bottle Opener Fridge Magnet Round	180°C	60	Flat Press - face up, firm pressure			
DS-BX111	Aluminium	Metal Pill Box	180°C	60	Flat Press - face up, firm pressure			
DS-BX112	Aluminium	Business Card Holder	180°C	60	Flat Press - face up, firm pressure			
DS-DB004	Aluminium	Sport Drink Bottle White 600ml	165°C	120	Mug Press - light pressure, 9oz mug wrap			
DS-DC-106	Aluminium	Aluminium Coasters (set of 4)	180°C	60	Flat Press - face up, firm pressure			
DS-FM004	Aluminium	White Aluminium Fridge Magnet - Oval	180°C	70-80	Flat Press - face up, firm pressure			
DS-FM005	Aluminium	White Aluminium Fridge Magnet - Round Large	180°C	70-80	Flat Press - face up, firm pressure			
DS-FM006	Aluminium	White Aluminium Fridge Magnet - Rectangle	180°C	70-80	Flat Press - face up, firm pressure			
DS-FM007	Aluminium	White Aluminium Fridge Magnet - Round	180°C	70-80	Flat Press - face up, firm pressure			
DS-FM008	Aluminium	White Aluminium Fridge Magnet - Large Square	180°C	70-80	Flat Press - face up, firm pressure			
DS-KR005	Aluminium	Metal Keyring Rectangle (Rounded)	180°C	60	Flat Press - face up, firm pressure			
DS-KR006	Aluminium	Metal Heart Bottle Opener Keyring	180°C	60	Flat Press - face up, firm pressure			
DS-KR008	Aluminium	Metal Keyring Heart Shape	180°C	60	Flat Press - face up, firm pressure			
DS-KR013	Aluminium	Dye Sublimation Metal Keyring Oval	180°C	60	Flat Press - face up, firm pressure			
DS-KR014	Aluminium	Metal Round Bottle Opener Keyring	180°C	60	Flat Press - face up, firm pressure			
DS-KR15	Aluminium	Crystal Alloy Keychain Silver Rectangle	180°C	60	Flat Press - face up, firm pressure			
DS-KR16	Aluminium	Crystal Alloy Keychain Silver Oval	180°C	60	Flat Press - face up, firm pressure			
DS-KR17	Aluminium	Crystal Alloy Keychain Antique Gold Rectangle	180°C	60	Flat Press - face up, firm pressure			
DS-MED-01	Aluminium	Sublimation Medal - Gold	180°C	60	Flat Press - face up, firm pressure			
DS-MED-02	Aluminium	Sublimation Medal - Silver	180°C	60	Flat Press - face up, firm pressure			
DS-MED-03	Aluminium	Sublimation Medal - Bronze	180°C	60	Flat Press - face up, firm pressure			
DS-TM17-A	Aluminium	Aluminium Travel Coffee Mug White 17oz	180°C	60	Mug Press - medium pressure			

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SKU	Substrate	Blank	General Instructions			3D Vacuum Press/Oven		
			Temp	Time	Pressing Notes	Temp	Time	Pressing Notes
DS-TG03	Aluminium	Sublimation Metal Name Badge (Rectangle)	180°C	45	Flat Press - face up, firm pressure			
DS-TG04	Aluminium	Sublimation Metal Name Badge (Oval)	180°C	45	Flat Press - face up, firm pressure			
DS-AC007	Aluminium	Sublimation Tape Measure 5M	180°C	45	Flat Press - face up, firm pressure			
DS-PLQ-02	Aluminium	Shield Award Plaque - Geometric	180°C	45	Flat Press - face up, firm pressure			
DS-BX100	Ceramic	Ceramic Money Box	180°C	420	Flat Press - face down, medium pressure	190°C	360	Face up, silicone sheet
DS-BX101	Ceramic	Jewellery Box with Ceramic Tile	180°C	420	Flat Press - face down, medium pressure	190°C	360	Face up, silicone sheet
DS-BX113	Ceramic	Ceramic Bamboo Lid Canister	180°C	170	Mug Press - firm pressure, 11oz mug wrap	195°C	240	11oz silicone mug clamp/shrink sleeve
DS-CM-09	Ceramic	Ceramic Coffee Mug 250ml	180°C	170	Mug Press - firm pressure, 11oz mug wrap	195°C	240	
DS-CM06	Ceramic	White 6oz Babycino Mug	180°C	170	Mug Press - firm pressure, 9oz mug wrap	195°C	240	
DS-CM10	Ceramic	Sublimation Coffee Mug 10oz - White	180°C	170	Mug Press - firm pressure, 11oz mug wrap	195°C	240	
DS-CM11	Ceramic	Sublimation Coffee Mug 11oz - White	180°C	170	Mug Press - firm pressure, 11oz mug wrap	195°C	240	
DS-CM11	Ceramic	Ceramic 11oz Coffee Mug - Dozen (12)				195°C	840	11oz silicone mug clamp (x12) or shrink sleeves
DS-CM11-CC-01	Ceramic	Coffee Mug 11oz Colour Change Magic Mug - Black	180°C	170	Mug Press - firm pressure, 11oz mug wrap	195°C	240	Mug clamp/shrink sleeve
DS-CM11-IH	Ceramic	Coffee Mug 11oz - Coloured Inner Handle	180°C	170	Mug Press - firm pressure, 11oz mug wrap	195°C	240	Mug clamp/shrink sleeve
DS-CM11-IN	Ceramic	Coffee Mug 11oz - Coloured Inner	180°C	170	Mug Press - firm pressure, 11oz mug wrap	195°C	240	Mug clamp/shrink sleeve
DS-CM11-RH	Ceramic	Coffee Mug 11oz - Rim Handle	180°C	170	Mug Press - firm pressure, 11oz mug wrap	195°C	240	Mug clamp/shrink sleeve
DS-CM11F	Ceramic	Coffee Mug 11oz White with Foam	180°C	170	Mug Press - firm pressure, 11oz mug wrap	195°C	240	Mug clamp/shrink sleeve
DS-CM15	Ceramic	Coffee Mug 15oz - White	180°C	170	Mug Press - firm pressure, 11oz/15oz mug wrap	195°C	240	Mug clamp/shrink sleeve
DS-LM12	Ceramic	Ceramic Latte Mug 12oz White	180°C	170	Mug Press - firm pressure, 12oz conical mug wrap	195°C	540	Mug clamp/shrink sleeve
DS-OR001	Ceramic	Ceramic Ornament Oval	190°C	120	Flat Press - face up, medium pressure	190°C	300	Face up, silicone sheet
DS-OR002	Ceramic	Ceramic Ornament Heart	190°C	120	Flat Press - face up, medium pressure	190°C	300	Face up, silicone sheet
DS-OR007	Ceramic	Ceramic Ornament T-Shirt	190°C	120	Flat Press - face up, medium pressure	190°C	300	Face up, silicone sheet
DS-OR008	Ceramic	Ceramic Ornament Cross	190°C	120	Flat Press - face up, medium pressure	190°C	300	Face up, silicone sheet
DS-OR009	Ceramic	Ceramic Ornament Round	190°C	120	Flat Press - face up, medium pressure	190°C	300	Face up, silicone sheet
DS-PL-002	Ceramic	Ceramic Round Plate 20cm	200°C	720	Flat Press - face up, light/medium pressure			
DS-PL-003	Ceramic	Ceramic Round Plate 25cm	200°C	720	Flat Press - face up, light/medium pressure			
DS-PL-005	Ceramic	Ceramic Round Plate 16cm	200°C	720	Flat Press - face up, light/medium pressure			
DS-SB108	Ceramic	Ceramic Tile 108mm x 108mm	180°C	420	Flat Press - face down, medium pressure	190°C	360	Face up, silicone sheet
DS-SB150	Ceramic	Ceramic Tile 150mm x 150mm	180°C	420	Flat Press - face down, medium pressure	190°C	360	Face up, silicone sheet
DS-SB150M	Ceramic	Ceramic Tile Matte Finish 150mm x 150mm	180°C	420	Flat Press - face down, medium pressure	190°C	360	Face up, silicone sheet
DS-SB2020	Ceramic	Ceramic Tile 200mm x 200mm	180°C	420	Flat Press - face down, medium pressure	190°C	360	Face up, silicone sheet
DS-BM001	Glass	Sublimation Glass Beer Stein Mug 20oz (538ml brimful)	190°C	240	Mug Press - light/medium pressure			
DS-BM002	Glass	Sublimation Glass Frosted Beer Mug 16oz	190°C	240	Mug Press - light/medium pressure			
DS-BM003	Glass	Sublimation Glass Tumbler 17oz (457ml brimful)	190°C	240	Mug Press - light/medium pressure			
DS-BM005	Glass	Sublimation Shot Glass Tall 3oz (1-4 units)				190°C	420	Silicone shot glass accessory
DS-BM005	Glass	Sublimation Shot Glass Tall 3oz (5-7 units)				190°C	540	Silicone shot glass accessory
DS-BM006	Glass	Glass Mason Jar with Straw 12oz	160°C	40	Mug Press - light/medium pressure			
DS-BX106	Crystal	Glass Crystal Photo Block - Rectangle Rounded	190°C	340	Flat Press - face down, medium pressure	190°C	600	Face up, silicone sheet
DS-BX108-10A	Crystal	Glass Crystal Photo Block - Iceberg	190°C	340	Flat Press - face down, medium pressure	190°C	600	Face up, silicone sheet

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			Temp	Time	Pressing Notes	Temp	Time	Pressing Notes
DS-BX109-08B	Crystal	Glass Crystal Photo Block - Rectangle	190°C	340	Flat Press - face down, medium pressure	190°C	600	Face up, silicone sheet
DS-BX110-P05	Crystal	Glass Crystal Photo Block - Wave	190°C	340	Flat Press - face down, medium pressure	190°C	600	Face up, silicone sheet
DS-BX114-J02	Crystal	Glass Crystal Photo Block 27cm x 18cm x 5cm	190°C	340	Flat Press - face down, medium pressure	190°C	600	Face up, silicone sheet
DS-CM11-SG	Glass	Sublimation Frosted Glass Mug 11oz	200°C	240	Mug Press - light/medium pressure			
DS-DW-W	Glass	Stemless Wine Glass Frosted 500ml				180°C	300	Shrink sleeve
DS-DW-C	Glass	Stemless Champagne Glass Frosted 300ml				180°C	300	Shrink sleeve
DS-SET-01	Glass	Cheese Board and Knife Set (6pc)	180°C	120	Flat Press - face down, medium pressure			
DS-SG-001	Glass	Sublimation Glass Display Tile	TBA	TBA	Flat Press - face down, medium pressure	190°C	360	Face down, silicone sheet
DS-SG-002	Glass	Sublimation Glass Coaster Square	TBA	TBA	Flat Press - face up, medium pressure	190°C	420	Face up, silicone sheet
DS-SG-003	Glass	Glass Photo Frame - Rectangle	TBA	TBA	Flat Press - face up, light/medium pressure	190°C	360	Face down, silicone sheet
DS-SG-004	Glass	Sublimation Glass Photo Frame - Black Edge	200°C	240	Flat Press - face up, medium pressure	190°C	360	Face down, silicone sheet
DS-SG-005	Glass	Sublimation Glass Photo Frame - White Stand	TBA	TBA	Flat Press - face down, medium pressure	190°C	360	Face down, silicone sheet
DS-SG-007	Glass	Sublimation Glass Chopping Board - Rectangle	TBA	TBA	Flat Press - face down, medium pressure	190°C	360	Face down, silicone sheet
DS-SGC-001	Glass	Sublimation Glass Clock - Round	TBA	TBA	Flat Press - face down, medium pressure	190°C	360	Face down, silicone sheet
DS-SGC-002	Glass	Sublimation Glass Clock - Rectangle	TBA	TBA	Flat Press - face down, medium pressure	190°C	360	Face down, silicone sheet
DS-SG-008	Glass	Sublimation Glass Mirror Edge Photo Frame 23 x 18cm	200°C	240	Flat Press - face down, medium pressure			
DS-SG-009	Glass	Sublimation Glass Photo Frame 23 x 15cm	200°C	240	Flat Press - face down, medium pressure			
DS-DC-101	Hardboard	Sublimation Square Coaster Hard Board	180°C	60	Flat Press - face up, medium pressure	180°C	240	Face up, silicone sheet
DS-DC-105	Hardboard	Hardboard Coaster Round	180°C	60	Flat Press - face up, medium pressure	180°C	240	Face up, silicone sheet
DS-JP001	Hardboard	Jigsaw Puzzle 21cm x 29cm	180°C	60	Flat Press - face up, light/medium pressure			
DS-KR009	Hardboard	Hardboard Keyring - House	180°C	60	Flat Press - face up, medium pressure	180°C	240	Face up, silicone sheet
DS-KR010	Hardboard	Hardboard Keyring - Star	180°C	60	Flat Press - face up, medium pressure	180°C	240	Face up, silicone sheet
DS-KR011	Hardboard	Hardboard Keyring - Elongated Rectangle	180°C	60	Flat Press - face up, medium pressure	180°C	240	Face up, silicone sheet
DS-KR012	Hardboard	Hardboard Keyring - Circle	180°C	60	Flat Press - face up, medium pressure	180°C	240	Face up, silicone sheet
DS-KR018	Hardboard	Hardboard Keyring - Rectangle	180°C	60	Flat Press - face up, medium pressure	180°C	240	Face up, silicone sheet
DS-PM001	Hardboard	Placemat Hardboard MDF 29 x 21cm	180°C	60	Flat Press - face up, medium pressure	190°C	300	Face up, silicone sheet
DS-PM002	Hardboard	Placemat Large Hardboard MDF 29 x 27cm	180°C	60	Flat Press - face up, medium pressure	190°C	300	Face up, silicone sheet
DS-TG001	Hardboard	MDF Luggage Tag	180°C	60	Flat Press - face up, medium pressure	180°C	240	Face up, silicone sheet
DS-TG002	Hardboard	MDF Door Hanger	180°C	60	Flat Press - face up, medium pressure	180°C	240	Face up, silicone sheet
DS-BX104	Hardboard	Sublimation Wine Bottle Gift Box	180°C	120	Flat Press - face up, medium pressure			
DS-SH	Neoprene	Dye Sublimation Velcro Stubby Holder	180°C	60	Flat Press - face up, medium pressure			
DS-SH-03C	Neoprene	Sublimation Stubby Cooler Pre-Stitched with Bottom	180°C	70	Mug Press, pressing insert/drink bottle to hold shape			
DS-TX002	Neoprene	Sublimation Neoprene Mouse Pad White	185°C	60	Flat Press - face up, firm pressure	190°C	180	Face up, silicone sheet
DS-SH-06C	Neoprene	Sublimation Stubby Cooler Slap Wrap	180°C	120	Flat Press - face up, firm pressure			
DS-TX034	Neoprene	Sublimation Neoprene Pencil Case	180°C	120	Flat Press - face up, firm pressure			
DS-CS	Polyester Fabric	Sublimation Christmas Stocking Textile	180°C	60	Flat Press - face up, firm pressure			
DS-HAT-01	Polyester Fabric	Sublimation Baseball Cap White/Black Brim	180°C	120	Cap Press/Multi Press with cap pressing attachment			
DS-HAT-02	Polyester Fabric	Sublimation Baseball Cap White/White Brim	180°C	120	Cap Press/Multi Press with cap pressing attachment			
DS-TSW	Polyester Fabric	Sublimation Polyester T-Shirt White	180°C	60	Flat Press - face up, firm pressure			

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SKU	Substrate	Blank	General Instructions			3D Vacuum Press/Oven		
			Temp	Time	Pressing Notes	Temp	Time	Pressing Notes
DS-TX009	Polyester Fabric	Polyester Canvas Promo Shoulder Bag 30cm x 36cm	180°C	60	Flat Press - face up, firm pressure			
DS-TX010	Polyester Fabric	Kids Cartoon Animals Sublimation Cushion Cover - Green	180°C	60	Flat Press - face up, firm pressure			
DS-TX011	Polyester Fabric	Kids Cartoon Farm Animals Sublimation Cushion Cover - Yellow	180°C	60	Flat Press - face up, firm pressure			
DS-TX012	Polyester Fabric	Kids Cartoon Wild Animals Sublimation Cushion Cover - Red	180°C	60	Flat Press - face up, firm pressure			
DS-TX013	Polyester Fabric	Polyester White Drawstring Backpack 34cm x 40cm	180°C	60	Flat Press - face up, firm pressure			
DS-TX014	Polyester Fabric	Polyester Canvas Tote Bag - Small 32cm x 25cm	180°C	60	Flat Press - face up, firm pressure			
DS-TX015	Polyester Fabric	Polyester Canvas Tote Bag - Medium 39cm x 29cm	180°C	60	Flat Press - face up, firm pressure			
DS-TX016	Polyester Fabric	Polyester Canvas Tote Bag - Large 45cm x 33cm	180°C	60	Flat Press - face up, firm pressure			
DS-TX017	Polyester Fabric	Drawstring Bag - Small 15cm x 20cm	180°C	60	Flat Press - face up, firm pressure			
DS-TX018	Polyester Fabric	Sublimation Drawstring Bag - Medium 25cm x 32cm	180°C	60	Flat Press - face up, firm pressure			
DS-TX019	Polyester Fabric	Drawstring Bag - Large 35cm x 40cm	180°C	60	Flat Press - face up, firm pressure			
DS-TX020	Polyester Fabric	Schoolbag Large Blue 29cm x 45cm x 16cm	180°C	60	Flat Press - face up, firm pressure			
DS-TX021	Polyester Fabric	Schoolbag Medium Yellow 32cm x 36cm	180°C	60	Flat Press - face up, firm pressure			
DS-TX022	Polyester Fabric	Schoolbag Medium Pink and Orange 32cm x 36cm	180°C	60	Flat Press - face up, firm pressure			
DS-TX023	Polyester Fabric	Schoolbag Small Pink 30cm x 32cm	180°C	60	Flat Press - face up, firm pressure			
DS-TX024/30/31	Polyester Fabric	Sublimation Trucker Cap Adjustable - Black/White/Brown	180°C	60	Cap Press/Multi Press with cap pressing attachment			
DS-TX027	Polyester Fabric	Sublimation Event Wrist Band	180°C	120	Flat Press - face up, firm pressure			
DS-TX028	Polyester Fabric	Sublimation Wine Bottle Gift Bag	180°C	120	Flat Press - face up, firm pressure			
DS-TX029	Polyester Fabric	Sublimation Baby Hooded Towel	180°C	120	Flat Press - face up, firm pressure			
DS-TX032	Polyester Fabric	Sublimation Stationery Bag	180°C	120	Flat Press - face up, firm pressure			
DS-TX033	Polyester Fabric	Sublimation Pencil Case Black	180°C	120	Flat Press - face up, firm pressure			
DS-TX035	Polyester Fabric	Face Mask Reusable Adjustable - Small	180°C	120	Flat Press - face up, firm pressure			
DS-TX036	Polyester Fabric	Face Mask Reusable Adjustable - Large	180°C	120	Flat Press - face up, firm pressure			
DS-TX037	Polyester Fabric	Sublimation Canvas Bag Lined with Zip	180°C	120	Flat Press - face up, firm pressure			
DS-TX038	Polyester Fabric	Sublimation Neck Gaiter 26cm x 47cm	180°C	120	Flat Press - face up, firm pressure			
DS-TX039	Polyester Fabric	Sublimation Neck Gaiter 24cm x 49cm	180°C	120	Flat Press - face up, firm pressure			
DS-TX040	Polyester Fabric	Sublimation Oven Mit Glove	180°C	120	Flat Press - face up, firm pressure			
DS-TX041	Polyester Fabric	Sublimation Tea Towel Waffle 40 x 60cm	190°C	60	Flat Press - face up, firm pressure			
DS-TX042	Polyester Fabric	Sublimation Tea Towel Waffle 28 x 46cm	190°C	60	Flat Press - face up, firm pressure			
DS-TX043	Polyester Fabric	Sublimation Canvas Shoulder Bag - Large	180°C	120	Flat Press - face up, firm pressure			
DS-TX044	Polyester Fabric	Sublimation Canvas Shoulder Bag - Medium	180°C	120	Flat Press - face up, firm pressure			
DS-TX045	Polyester Fabric	Sublimation Stationery Pencil Case	180°C	120	Flat Press - face up, firm pressure			
DS-TXS-W15	Polyester Fabric	Sublimation Ankle Socks Kids 7cm x 15cm	180°C	120	Flat Press - face up, firm pressure			
DS-TXS-35W	Polyester Fabric	Sublimation Crew Socks 35cm	180°C	120	Flat Press - face up, firm pressure			
DS-TXS-W44	Polyester Fabric	Sublimation Tube Socks 44cm	180°C	120	Flat Press - face up, firm pressure			
DS-W-01	Polyester Fabric	Sublimation Wallet Mens	180°C	120	Flat Press - face up, firm pressure			
DS-W-02	Polyester Fabric	Sublimation Wallet Womens	180°C	120	Flat Press - face up, firm pressure			
DS-CM11-P	Polymer	Polymer White Plastic Mug 11oz	200°C	120	Mug Press - light/medium pressure	190°C	120	11oz silicone mug clamp/shrink sleeve
DS-PLP-001	Polymer	Polymer White Plastic Plate 6"				170°C	420	Face up, silicone sheet

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DS-PLP-002	Polymer	Polymer White Plastic Plate 8"				170°C	420	Face up, silicone sheet
DS-PLP-003	Polymer	Polymer White Plastic Plate 10"				170°C	420	Face up, silicone sheet
DS-TM-B	Polymer	Travel Coffee Mug - Blue Lid				150°C	480	Silicone vacuum clamp or shrink sleeve
DS-TM-W	Polymer	Travel Coffee Mug - White Lid				150°C	480	Silicone vacuum clamp or shrink sleeve
DS-TW09	Polymer	Kids Polymer Bowl	165°C	40	Flat Press - face up, firm, dedicated heating tool	70°C	480	Shrink wrap, heating tool
DS-TW08	Polymer	Kids Polymer Cup	165°C	40	Flat Press - face up, firm, dedicated heating tool	70°C	480	Shrink wrap, heating tool
DS-TW07	Polymer	Kids Polymer Plate 19cm	165°C	40	Flat Press - face up, firm, dedicated heating tool	70°C	480	Face up, silicone sheet, heating tool
DS-TW06	Polymer	Polymer Handle Stainless Steel Adults Fork	185°C	120	Flat Press - face up, firm, dedicated heating tool	100°C	240	Shrink wrap
DS-TW05	Polymer	Polymer Handle Stainless Steel Adults Knife	185°C	120	Flat Press - face up, firm, dedicated heating tool	100°C	240	Shrink wrap
DS-TW04	Polymer	Polymer Handle Stainless Steel Adults Spoon	185°C	120	Flat Press - face up, firm, dedicated heating tool	100°C	240	Shrink wrap
DS-TW03	Polymer	Polymer Handle Stainless Steel Kids Fork	185°C	120	Flat Press - face up, firm, dedicated heating tool	100°C	240	Shrink wrap
DS-TW02	Polymer	Polymer Handle Stainless Steel Kids Knife	185°C	120	Flat Press - face up, firm, dedicated heating tool	100°C	240	Shrink wrap
DS-TW01	Polymer	Polymer Handle Stainless Steel Kids Spoon	185°C	120	Flat Press - face up, firm, dedicated heating tool	100°C	240	Shrink wrap
DS-TM17-P	Polymer	Polymer Travel Coffee Mug White 17oz	165°C	120	Mug Press - light/medium pressure			
DS-TX003	Sequin	Sequin Cushion Cover - Silver/White	180°C	60	Flat Press - face up, firm pressure			
DS-TX004	Sequin	Sequin Cushion Cover - Champagne/White	180°C	60	Flat Press - face up, firm pressure			
DS-TX006	Sequin	Sequin Cushion Cover - Blue/Silver	180°C	60	Flat Press - face up, firm pressure			
DS-TX008	Sequin	White Polyester Cushion Cover 40 x 40cm	180°C	60	Flat Press - face up, firm pressure			
DS-TX025	Sequin	Sequin Cushion Cover - Red/Silver	180°C	60	Flat Press - face up, firm pressure			
DS-PS-001	Slate	Rock Photo Slate 14x14cm	190°C	400	Flat Press - face down, firm pressure	190°C	480	Face up, silicone sheet
DS-PS-002	Slate	Rock Photo Slate 14x19cm	190°C	400	Flat Press - face down, firm pressure	190°C	480	Face up, silicone sheet
DS-PS-003	Slate	Rock Photo Slate 14x29cm	190°C	400	Flat Press - face down, firm pressure	190°C	480	Face up, silicone sheet
DS-PS-004	Slate	Natural Finish Sublimation Slate Coasters 10x10cm	190°C	400	Flat Press - face down, firm pressure	190°C	360	Face up, silicone sheet
DS-BO-03	Stainless Steel	Stainless Steel Credit Card Bottle Opener	180°C	120	Flat Press - face up, firm pressure			
DS-BO-04	Stainless Steel	Stainless Steel Bottle Opener Oval	180°C	120	Flat Press - face up, firm pressure			
DS-CM-C	Stainless Steel	Outdoor Coffee Mug with Carabiner Handle	200°C	60	Mug Press - medium pressure	TBA		
DS-DB001 x 1	Stainless Steel	Stainless Steel Drink Bottle 600ml Silver- single vacuum mold	180°C	60	Mug Press - firm pressure, 9oz mug wrap	190°C	240	Dedicated silicone 3D press accessory/shrink sleeve
DS-DB001 x 3	Stainless Steel	Stainless Steel Drink Bottle 600ml Silver- triple vacuum mold				190°C	240	Dedicated silicone 3D press accessory/shrink sleeve
DS-DB002	Stainless Steel	Stainless Steel Drink Bottle 600ml White - single	180°C	60	Mug Press - firm pressure, 9oz mug wrap	190°C	240	Dedicated silicone 3D press accessory/shrink sleeve
DS-DB002 x 3	Stainless Steel	Stainless Steel Drink Bottle 600ml White - triple vacuum mold				190°C	240	Dedicated silicone 3D press accessory/shrink sleeve
DS-DBT-001	Stainless Steel	Thermos Vacuum Flask White 500ml	180°C	60	Mug Press - firm pressure, 9oz mug wrap	190°C	240	Dedicated silicone 3D press accessory/shrink sleeve
DS-DB008	Stainless Steel	Stainless Steel Stemless Wine Glass				140°C	360-420	Shrink sleeve
DS-DB011	Stainless Steel	Stainless Steel Tumbler White 20oz				140°C	360-420	Shrink sleeve
DS-DB012	Stainless Steel	Stainless Steel Sippy Cup 300ml				140°C	360-420	Shrink sleeve
DS-DB013	Stainless Steel	Stainless Steel Tumbler White 16oz				140°C	360-420	Shrink sleeve
DS-DB014	Stainless Steel	Stainless Steel Skinny Tumbler White 16oz	180°C	45	Mug Press - firm pressure	180°C	240-270	Shrink sleeve
DS-DB015	Stainless Steel	Stainless Steel Skinny Tumbler White 20oz	180°C	45	Mug Press - firm pressure	180°C	240-270	Shrink sleeve
DS-PET01	Stainless Steel	Sublimation Stainless Steel Pet Bowl				160°C	10min	Shrink sleeve
DS-JP002	Polymer Magnet	Magnetic Jigsaw Puzzle 126pc	180°C	60				

NOTE: The above instructions are provided as a guide only and can be used as a helpful starting point.  
Due to potential equipment and product variations, we advise individual testing for optimal results using your own equipment.

## Sublimation Pressing Times and Temperatures

SKU	Substrate	Blank	General Instructions			3D Vacuum Press/Oven		
			Temp	Time	Pressing Notes	Temp	Time	Pressing Notes
DS-KR18	PU Leather	PU Leather Keyring	180-190	40-50	Flat Press - face up, medium pressure			



You'll find even more learning resources available for our products on our YouTube Channel!  
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